

Work Order ID 50030

July 6, 2009 7:39:38 AM

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Item ID: D3595-063-530

Accept

Setup Start

Revision ID: A

Stop

Item Name: RUBBER CUSHION

Start Date: 08/07/2009 Start Qty: 50.00

Cust Item ID:

Required Date: 17/07/2009 Req'd Qty: 50.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3595

Rev A

100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3595 []Dwg Rev: A []Prog Rev: A []2-
Deburr if necessary

IB 9-7-20

(112)

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

IB 9-7-20

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

=> 5 02/07/20

count
(112)

Work Order ID 50030



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July 6, 2009 7:39:38 AM

Item ID: D3595-063-530

Accept



Setup Start



Revision ID: A

Stop



Item Name: RUBBER CUSHION

Start Date: 08/07/2009 Start Qty: 50.00



Cust Item ID:

Required Date: 17/07/2009 Req'd Qty: 50.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <i>X-tube</i>	0.00							
Packaging									
Packaging	Memo	0.00							
			<i>=></i>	<i>m</i>	<i>09 07 21</i>	<i>(112)</i>			
140	QC21- Final Inspection - Work Order Release	0.00							
QC									
Quality Control	Memo	0.00							

09/07/22 *[Signature]*

MF 09-07-22

Picklist Print

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July 20, 2009 10:00:15 AM

Work Order ID: 50030



Parent Item: D3595-063-530RevA



Parent Item Name: RUBBER CUSHION

Start Date: 7/08/09

Required Date: 7/17/09

Comments:

Start Qty: 50.00

Required Qty: 50.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MNEO80S.125		Purchased	No				sf	123.3800	1.0300			
NEOPRENE SHEET 0.125												

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

123.38

103838

123.38

103838

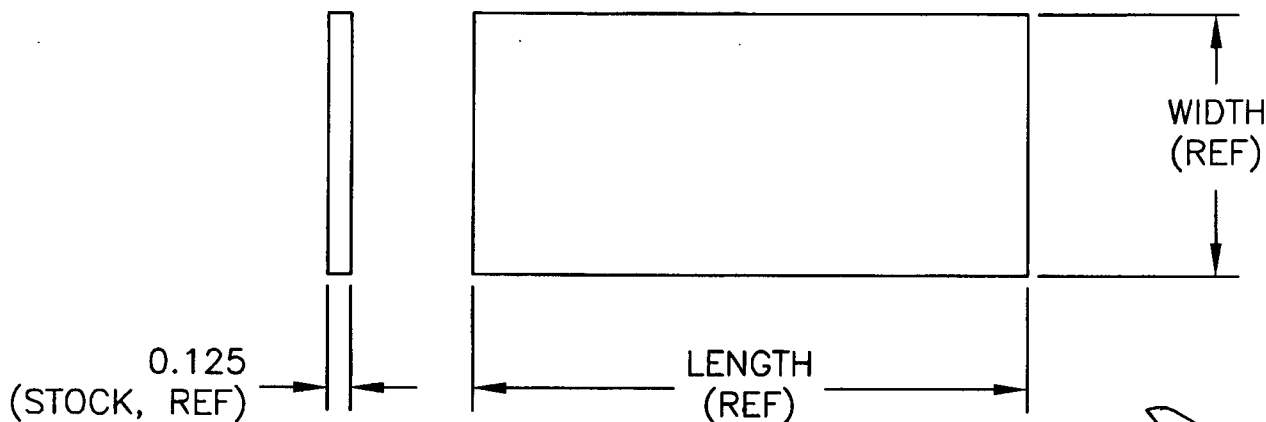
18 9700



DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3595	REV. A SHEET 1 OF 1
DATE 07.02.07		TITLE RUBBER CUSHION	SCALE NTS
A	07.02.07	NEW ISSUE	

RELEASED
07.02.14 [Signature]

SPECIFICATION CONTROL DRAWING



SPECIFICATION: D3595-⁶³XXX-³⁰YYY RUBBER CUSHION

WIDTH LENGTH

50030

EG: 0.75"x4.30" RUBBER CUSHION = D3595-075-430

NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.125 THICK,
80 DUROMETER (REF DART SPEC. M-NEO80-S.125)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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